

SAMPLES: TECHNOLOGY EXPO DEMO OF MANUFACTURING SOFTWARE FOR PROCESS CONTROL & DIGITAL WORK INSTRUCTIONS

PRODUCT ASSEMBLY & INSPECTION STATION FOR DEMO



EXAMPLE OF ONE STEP OF ASSEMBLY PROCESS INSTRUCTIONS IN SOFTWARE

eFlex SYSTEMS Exhaust Assembly
Welcome Terry

MODEL: G1-
SERIAL #: G1-1621537998663
STATUS: Good

STEP	DESCRIPTION	STATUS	TIME
	EXPECTING 255-GB4 255-GB4		
29-1	Pick gray block	GOOD	3.5s
	Countdown 56		
30-1	Scan bin for PORT 1 fitting		
31-1	Install fitting into PORT 1 Tight & parallel?		
32-1	Scan bin for PORT 2 fitting	GOOD	8.9s
	EXPECTING 68253DRNPLG 68253DRNPLG		
33-1	Install fitting into PORT 2	GOOD	3.7s
	Fitting tight & parallel? YES		
34-1	Pick & scan spool for PORT 3		
35-1	Install spool into PORT 3 Spool tight & nut parallel to edge of block?		
36-1	Pick fitting for PORT 4	OK REJECT	
	Countdown 37		

1. Pick fitting 68205ADPMM for PORT 4



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OEE
GO OFFLINE
NOTES

139

ACTUAL TIME
05 M 00 S
 TARGET TIME
REJECT PART
STOP
HOLD
OK